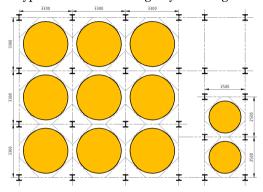


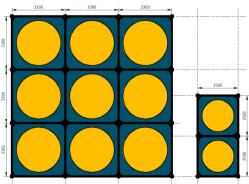


## Square silo

Typical Round silo storage lay-out design



**40%** more storage possible in square silos than round silos



Resulted in **Hygienic** and efficient building

- Optimum space utilisation
- Minimum dead-space
- Better Hygiene
- Easy division into smaller sections
- Self-Supporting Bin/Silo walls
- Seamless Connections
- Easy, Fast and Safe Assembly
- Easy Shipment

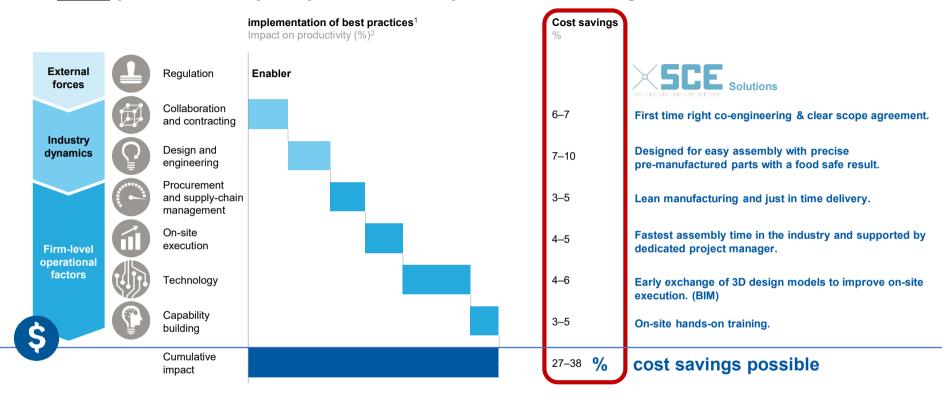
# 50% productivity improvement possible during construction.

30% cost savings possible.

#Think best practices



## 50% productivity improvement possible during construction



SOURCE: McKinsey Global Institute analysis

<sup>1</sup> The impact numbers have been scaled down from a best case project number to reflect current levels of adoption and applicability across projects, based on respondents to the MGI Construction Productivity Survey who responded "agree" or "strongly agree" to the questions around implementation of the solutions.

<sup>2</sup> Range reflects expected difference in impact between emerging and developed markets.

Traditional bulk storage building versus SCE solution Total Installed Cost

Visible cost of a storage & process building (=Delivered At Place contract price)

Invisible cost

Installation work & tools cost (No pre-assembled parts)

Foundation civil work

(Larger building)

**Coordination costs** 

(Storage & Building not integrated)

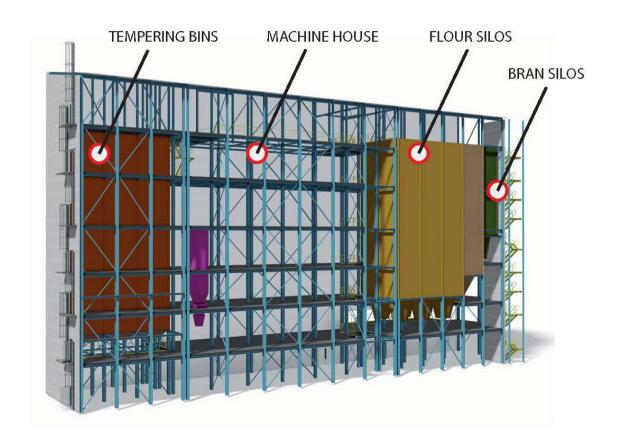
Maintenance & Cleaning Cost

(Separate silo lay-out design)



## → FLOUR MILL BY SCE – Building design





## → FLOUR MILLING - Specifics

#### Process specific requirements

- ➤ High level of hygiene needed
- ➤ Importance of FIFO in storage of the products
- > Different products with different properties require different solutions:

#### **Product specific requirements**

Product	Requirements
Wheat tempering	Not so free flowing, need for FIFO
Bran	Sticky when compressed or humid need for decompression noses
Flour / Semolina	Avoid all slits that could contain product Avoid condensation Avoid product batches to mix



#### >> SMOOTH WALLS









- Self-cleaning, Twin skin panel prevents condensation
- No tension-rods
- o Flour: vertical rounded corners inside the bin
- Bran : decompression noses to prevent bridging

## Hopper design specifically for wheat | flour | bran

#### ×5CE

#### >> RIGHT CHOICE is essential TO ENSURE FIFO







- No dead corners
- Design according to product flowing properties:

Flour/ Bran

min. 70° all around

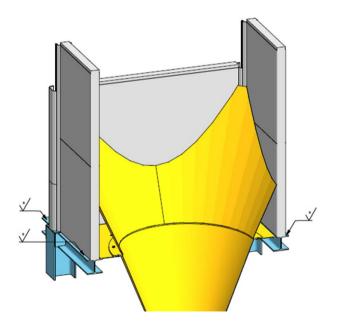
Daily/tempering bins

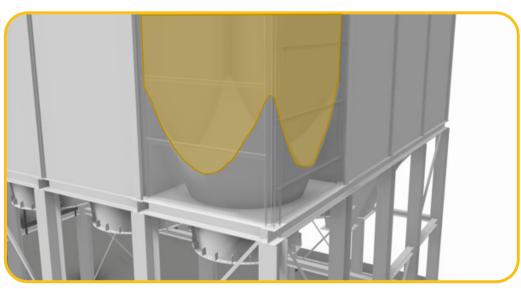
angle valley min. 50°

## Butterfly hopper : SCE patent ensures optimal outflow

×5CE

### >> SAME ANGLE ALL AROUND AVOIDS FUNNEL FLOW





## Bintops & Floors

#### >> HYGIENIC DESIGN



- Walkable neat surface tear plate 5/7 mm
- Standard 2,50 kN/m²
- Customised options

Access hatch

Connection for filters

Filling hole

(Sunken) Connection for high level detection

Hand railing

•••

## Excellent protection & hygiene for flour



#### >> WALLS AND HOPPERS ARE POWDER COATED









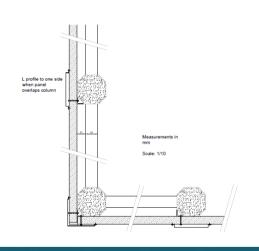
- Pre-painted silo system
- No sand blasting and painting at site
- High resistance: more protection than normal paint
- Allows better flow of the product
- Foodgrade on demand
- Acc. to EN ISO 12944
- Free of solvents and heavy metals
- Environmental friendly paint system

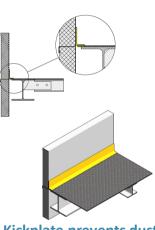
## Sandwich panels for optimal hygiene



#### >> HORIZONTAL INSTALLATION







**Kickplate prevents dust falling down** 

- Attached directly to the bin columns to reduce dust
- Marginal space between bin wall and cladding (closed off at bin top level!)
- Smooth wall inside allows for fast cleaning and maintenance





The co-engineering with the machine supplier and SCE resulted in the most efficient footprint and installation of the feed mill.



Gaster Lule - Founder & Mananging Director





"This flour mill building makes us unique in Eastern Africa. SCE promised us quality and that is exactly what they supplied."

Mandela Millers



## Served Industries



**Grain & oilseeds** 

Flour Milling

**Rice Milling** 

**Seed Processing** 

Malt/Brewers

**Grain Logistics** 



Feed

**Animal feed** 

Pet food

Aqua feed



**Food** 

Coffee

Cocoa

Bakery, Biscuits, Cereal, Noodle, Pasta, Malt



Others

Granulates

**Fertilizers** 

**Orchid substrate** 

#### ×5CE

## Projects around the globe



## → Thanks!

#### **ABOUT OUR SQUARE SILOS**





Optimum space utilisation



Easy, fast and safe assembly



Better hygiene

#### **ABOUT US**



Personal approach



+30 years of experience



Greatest attention and care

